Receiving Report

Da Su	te: <u>14/4/16</u> pplier: <u>14/4566</u>	h	ŀ	Batch No:	M/28 8	77	
Packing Slip: Invoice: Receipt: New Supplier	Yes No Yes No Cash Cr Yes No		Waybill Att	Complete: pection	Yes	No No No	N/A
Discrepancies		Quantity	Quantity	Quantity	Quantity	Quantity	Comment / NCR Number
Part Number	Description	Ordered	Rec'd	Short	Inspected	Rejected	Number.
Neck	101JEM 50 200 801-600	1 /2					
10 30 2 80	200 01.00	12	U	12			
/VI 333130	60.0000,000	12	U	N2			
MGOGIS	6 2-0 10 X = 20 C	10-		Initials of	Receiver	QC12	Z
Production/Ad Date Received/Cos Initial	1914/10					Locatio	n

H:\FORMS\Purchasing\approved purch\RECREPORT Rev F

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Purchase Order Receipt Listing

Wednesday, April 16, 2014 2:07:07 PM

All amounts are calculated in domestic currency.

All Vendors PO ID PO23744 All Receipt Dates All Line Item Types All Item ID/GL/WOs All Rec. Employees All Currencies Grouped by Vendor ID

VendorID)\Vendor Name VC-COP001 PO23744 2 M6061 CAD No 6061T S.000 m1288 A M606 Mo 6061T I.00 m1288 A M606 Mo 6061- I.200 m128 Mo 6061- Mo 6061-	(T6B2 6 Bar 2			Recv Emp	(PO U/M)	Necv value	(PO U/M)	Qty	
on 6	000 6061T6 Bar 2.00 x 5.000	Thyssenkrupp Materials CA Ltd .000X05.f	4/17/2014	4/16/2014	12.0000	\$21.26	0.0000	0	\$255.10
	11170000	44	12.0000	DESJ02		\$255.10	0.0000	0	
	M6061T6B0.375X01. f	· t	4/17/2014	4/16/2014	24.0000	\$1.13	0.0000	0	\$27.14
0 0	6061T6 BAR .375 x 1.00 m128866	Į.	24.0000	DESJ02		\$27.14	0.0000	0	
° ° ° ° ° ° ° ° ° ° ° ° ° ° ° ° ° ° °	M6061T6B0.500X12. f 000	щ. :	4/17/2014	4/16/2014	12.0000	\$12.80	0.0000	0	\$153.60
S 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	6061-T6 Bar .500 x 12.00 m128866	4-1	12.0000	DESJ02		\$153.60	0.0000	0	
0 0 Z	M6061T6B0.750X00. f 250). f	4/17/2014	4/16/2014	12.0000	\$2.26	0.0000	0	\$27.14
9 N	6061-T6 Bar .750 x .250 m128866	1 4	12.0000	DESJ02		\$27.14	0.0000	0	
ON .	M6061T6B0.750X01. f 500	1. f	4/17/2014	4/16/2014	12.0000	\$2.41	0.0000	0	\$28.95
	6061-T6 Bar .750 X 1.50 m128866	G	12.0000	DESJ02		\$28.95	0.0000	0	
7	M6061T6B00750X00 f .125	00 f	4/17/2014	4/16/2014	0000009	\$0.27	0.0000	0	\$16.28
No	6061-T6 Bar .750 x .125 m128866	44	0000009	DESJ02		\$16.28	0.0000	0	

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Purchase Line P Order ID/ Nbr/ Curr Type Insp Req	Project ID Reference/ Description Cert Std	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Oty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID\Vendor Name PO23744 8	O-OA	VC-COP001 Thyssenka M6061T6B1.000X02. f 000	Thyssenkrupp Materials CA Ltd. .000X02.f	4/22/2014	4/22/2014 4/16/2014	24.0000	\$4.25	0.0000	0	\$102.04
No		6061-T6 Bar 1.00 x 2.00 m128866	Y Y	24.0000	DESJ02		\$102.04	0.0000	0	
6		M6061T6B1.250X04. f 500	X04. f	4/17/2014	4/17/2014 4/16/2014	12.0000	\$11.91	0.0000	0	\$142.93
No		6061-T6 Bar 1.25 X 4.50 m128866	5X f	12.0000	DESJ02		\$142.93	0.0000	0	
10		M6061T6B2.000X02. f 000	X02. f	4/17/2014	4/17/2014 4/16/2014	12.0000	\$8.44	0.0000	0	\$101.31
No		6061-T6 Bar 2.00 x 2.00 m128866) x f	12.0000	DESJ02		\$101.31	0.0000	0	
12		M6061T6R1.000	f (4/17/2014	4/17/2014 4/16/2014	60.0000	\$1.66	0.0000	0	\$99.50
No		ROUND BAR 1.00" m128866	f '00'.	60.0000	DESJ02		\$99.50	0.0000	0	
							Total	Total Received Quantity: Total Qty to Inspect (PO U/M): Total Reject Quantity: Total Receipt Value: Total Balance Due Quantity:	Quantity: O U/M): Quantity: pt Value: Quantity:	240.0000 0.0000 \$953.99 0.0000

BILL OF L Ship From: THYSSENKRUPP MATERIALS NA 2821 LANGSTAFF ROAD CONCORD, ONTARIO L4K 5C6 Tel: 905 669 9444 Fax: 905-738-9033

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

OF LADING No: PEC 872637
Ship Date 14Apr14 at 15:57 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

BILL OF LADING

1) Our Order PEC-671551- 1 Your PO # 23744 ALUMINUM FLAT BAR 6061-T6511 2.00" x 5.00" X 144.0000" CUT IN HALF Wt LBS Tag No 282085 Quantity Heat Number 12 FT 141 166014-5/ _____ 2) Our Order PEC-671551- 2 Your PO # 23744 ALUMINUM FLAT BAR 6061-T6511 .375" x 1.00" X 144.0000" Head Number Wt LBS Quantity Tag No 24 FT 11 281826 21359 3) Our Order PEC-671551- 3 Your PO # 23744 ALUMINUM FLT BAR ECONORLT 6061-T6511 .500" X 12.00" X 144.0000" Quantity Wt LBS Taq No Heat Number 12 FT 21656812 281827 . _ _ _ _ _ _ _ _ _ 4) Our Order PEC-671551- 4 Your PO # 23744 ALUMINUM FLAT BAR 6061-T6511 .250" x .750" X 144.0000" Quantity Heat Number Tag No 12 FT 13081551B 281828 5) Our Order PEC-671551- 5 Your PO # 23744 ALUMINUM FLAT BAR 6061-T6511 .750" X 1.50" X 144.0000" PCS Quantity Tag No Heat Number Page: 1Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT. MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

BILL OF LADING
Ship Date 14Apr14 at 15:57 From PFW Ship From: Probill THYSSENKRUPP MATERIALS NA Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest 2821 LANGSTAFF ROAD CONCORD, ONTARIO L4K 5C6 Tel: 905 669 9444 Fax: 905-738-9033 Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115) Ship To: (1) DART AEROSPACE DART AEROSPACE BILL OF LADING
165215-5 281829 12 FT 6) Our Order PEC-671551- 6 Your PO # 23744 Part # OFFERING 240" LENGTHS Rel # ALUMINUM FLAT BAR 6061-T6511 .125" x .750" X 240.0000" Heat Number Tag No Quantity
13121091A 281830 60 FT 7) Our Order PEC-671551- 7 Your PO # 23744 ALUMINUM FLAT BAR 6061-T6511 1.00" x 2.00" X 144.0000" Heat Number Tag No 165427-2 281831 Quantity 24 FT V _____ 8) Our Order PEC-671551- 8 Your PO # 23744 ALUMINUM FLAT BAR 6061-T6511 Heat Number Tag No Quantity 201318955 281832 12 FT 1.250" x 4.50" X 144.0000" Wt LBS 9) Our Order PEC-671551- 9 Your PO # 23744 ALUMINUM SQUARE BAR 6061-T6511 2.00" X 144.0000" Heat Number Tag No Quantity PCS 166378-5 281833 12 FT 1 ______ 10) Our Order PEC-671551- 10 Your PO # 23744 ALUMINUM ROUND BAR 6061-T6511 1.00" DIA X 144.0000" Tag No Quantity PCS 281834 60 FT 5 Heat Number 377267 Tags PCS TOTAL: 10 18 LBS 510 Page: 2Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT. MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

DATE

BILL OF LADING Ship From: THYSSENKRUPP MATERIALS NA 2821 LANGSTAFF ROAD CONCORD, ONTARIO L4K 5C6 Tel: 905 669 9444 Fax: 905-738-9033

Ship To: DART AEROSPACE (

No: PEC 872637 Ship Date 14Apr14 at 15:57 From PFW Probill VIM TRANSFER Via CONCORD FOB PREPAID Frt Route 0- 0 Manifest Trailer Vhcle STAN IVERS (905-532-1350) Slp Sold To: (20115) DART AEROSPACE

BILL OF LADING

*** Chemical Analysis ***

Heat Number 13081551B 13121091A 165215-5 165427-2 166014-5 166378-5 201318955 21359 21656812 377267

ADD ON TO 671461 VIM SUR-CHARGE ADDED

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER ** ** REFERENCED ON IT **

TOTAL 3 BDLS GW. 550 LBS

CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA CONCORD, ONT. *** 9:00 AM TO 4:00 PM *** **** TEL. 800-926-2600 **** **************** WE STOCK STAINLESS STEEL ***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE ADDED TO EVERY ORDER.***

Page: 3 Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE RAPPORTÉES IMMÉDIATEMENT. ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT. MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

DATE

ALUMINUM FLAT BAR 6061-T6511 2.00" x 5.00" X 144.0000" PART NO.

PO/Rel 23744

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

Certificate of Mill Test Results BL PEC-872637-001

Pg 1/1 14Apr14



TEL: (416)745-4444 FAX:(416)745-0925 1-800-668-7210 4-11CHRISLEA ROAD, WOODBRIDGE, ONTARIO, CANADA L4L 8N4

Mechanical Properties

2"x5" FB SODESCRIPTION THYSSENKRUPP MATERIALS, NA

ار: ن

PEC-255745

6061

FORBES DODWELL

SALESMAN

PART DESCRIPTION

2"x5" FB

MILL TEST ASTM B221-13

CERTIFICATION

0.02

S

13042 TEMPER T6511

DIE NUMBER

DATE OF SHIPMENT Mar/07/2014

EXTRUDEX ORDER NO.

MANIFEST NO 303757

166014 —

MADE IN CANADA

13042-S

CUSTOMER PART NUMBER

CERT CODE:

THYSSENKRUPP MATERIALS, NA

BILL TO

MILL TEST ASTM B221

A.11 5 6061 Mar/04/2014 Test Date 44.60 ...

A.11

23694 Cast Number

6061

0.58 0.214 0.206

0.073

0.81

9.0

0 0.008 0.015

S

Fe

5

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MG

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Chemical Composition

Ultimate Tensile Strength (KSI)

Yield Strength (KSI)

41.40

12.10

87.0, 87.3, 87.5

Elongation Percent

Hardness

Conductivity

Pb 0 Sn 0 Ž, 0 8 0 Remainder Other

specifications. We certify that the following extrusions have been quality inspected/tested and conforms to required dimensional and temper

Quality Control Manager David Natale

1 - CUSTOMER COPY

Indexed 10Mar14 by slssup1

Doc No. 179836

MILL TEST ASTM B221

THYSSENKRUPP MATERIALS NA DART AEROSPACE ALUMINUM FLT BAR ECONOPLT 6061-T6511 S00" X 12.00" X 144.0000" PART NO.

PO/Rel 23744

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

Certificate of Mill Test Results

BL PEC-872637-003

14Apr14 Pg 1/2

Quantities per Lot / Packages	We hereby certify that, unless otherwise indicated, the material covered by this teport has been manufactured, inspected, and seated in accordance with, and has been found to meet, the applicable requirements described herein including any specifications forming a part of the description and that samples representative of the material net; the composition and had samples representative of the material to the composition and had samples representative of the material net; the composition and had the incultance of the material properties shown on the face of this certification. Also, note that mercury is not a normal constitutional in aluminum alloys and enthur it nor any of its compounds are used in the manufacture of our product. This certification is not to be reproduced in partial form without prior written approval of our Quality Assurance Dept.		CONCORD, ON - L4K-5C6 Ship To Castomer THYSSEXKRUFP MATTRIALS NA LNC 2821 LANGSTAFF ROAD CONCORD, ON - L4K-5C6	Sapa Extrusions Inc., a Subsidiary of Sapa AB Invoke To Customer THYSSLENKRUPP MATERIALS NA INC 2821 LANGSTAFF ROAD ATTN: ACCOUNT PAYABLE	Sapa Industrial Extrasions 53 POTTSVILLE STREET CRESSONA, PA 17929-0187
Quantity Quantity	thas been manufactured, inspected, and sacribed herein, including any material met the composition and had the 15 is not a normal constantiant in the office of the 15 our product. This certification is not to the Dept. Signature And Title William Martin III O4-MAR-14	Applicable Specifications, Revisions and Exceptions COMPOSITION NOTE: The values for 'Others Each' and 'Others Total' have met the limits as shown on this certified inspection repart. Remainder is Aluminum.	Defivery Id Item No. Rev W/F7.1/56 F 03 CS 12 Defivery Id Item No. Rev 606/1/T651 45177.15 CustomerPart No. Marking CONTINUOUS; 5X12	Shipped 1.8	Certified Inspection Report Sales Order Number Line No. DEC-256240-1 Cert Number Continue Pro Cert Creation Date Cert Print Date O4-MAR-14 O4-MAR-14

THYSSENKRUPP MATERIALS NA DART AEROSPACE ALUMINUM FLT BAR ECONOPLT 6061-T6511 S00" X 12.00" X 144.0000" PART NO.

PO/Rel 23744

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

Certificate of Mill Test Results
BLPEC-872637-003 Pg 2/2

Cert Number SAPA931272 Cert Creation Date (14-MAR-14	Cart Notes Products manufactured with a T6511 tamper also meed T6 temper requirements. Vield strength has been determined by the 0.2% offset method All mill finish alloys produced at Supa Industrial Extrustons comply with Directive 2011/65/EU (RoHS 2) with the exception of 6262 alloy In accordance with EN 1020d Inspection Certificate Type 3.1 Melted in the USA or Other Qualified Countries as Defined by DFARS 225.872.1 Made in USA	Mechanical Property - Test Limits Meet Type UTS-1. TYS-1. FI. 4D-Long 100M KSI KSI RSI PCT 20cs Temper Jost Number F9/3/8-ts MIN Yalue MIN Yalue MIN Yalue MAX Yalue MAX Yalue MAX Yalue MAX Yalue 19.3 <t< th=""><th>Composition Results </th><th>Altoy Max Max Min Max Min Model Mode</th><th>Sapa Industrial Extrusions 53 POTTSVILLE STREET CRESSONA, PA 17929-0187 CRESSONA, PA 17929-0187 Certified Inspection Report Sales Order Number Line No. 1 PEC-256240-1</th></t<>	Composition Results	Altoy Max Max Min Max Min Model Mode	Sapa Industrial Extrusions 53 POTTSVILLE STREET CRESSONA, PA 17929-0187 CRESSONA, PA 17929-0187 Certified Inspection Report Sales Order Number Line No. 1 PEC-256240-1
		T SECTION OF THE SECT	Others E		Cert Number Page SAPA931272 Page 2 of Cert Creation Date Cart Print Date

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511 .125" x .750" X 240.0000"
PART NO. OFFERING 240" LENGTHS

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-872637-006

14Apr14 Pg 1/1

Signed by:__

Material Test Report

Manifest: 272317

Ship To: ThyssenKrupp Materials NA

2821 Langstaff Road Concord, ON L4K 5C6 Ticket: 5345868

Our Order: 400807 - 5

Cust P.O.: 254817

Die: ES05485

Part: 05485-000-240

Alloy Temper: 6061 T651)1 Print Date: 1/15/14

Description: (125 x .750)

Sulvel 16

				Ch	emical	Compos	sition Ra	nge		
6061	<u>Si</u>	<u>Fc</u>	<u>Cu</u>	<u>Mn</u>	Mg	<u>Cr</u>	<u>Zn</u>	<u>Ti</u>	OtherEach	OtherTotal
Min	0.40		0.15		0.8	0.04				
Max	0.8	0.7	0.40	0.15	1.2	0.35	0.25	0.15	0.05	0.15

				ical Proper trength ksi	ties		
Sample <u>ID</u>	Cast #	<u>Lot #</u>	Test Date	<u>Ultimate</u> <u>Tensile</u>	Yield 2% offset	Elongation 2" gage length	
500712	13121091A	All	1/15/14	39.56	35.83	10.0	

Applicable Specifications: ASTMB221-13

QQA200/8

Country of Origin: 85 Parkshore Drive, Brampton, Ontario CANADA L6T 5M1

Can Art Aluminum Extrusion Inc. certifies that materials shipped under this order have been inspected and tested in accordance with Aluminum Association and agreed upon customer specifications. Can Art assumes no liability for additional costs which may be incurred during the customer's manufacture and sale of its products, and is subject only to the replacement of any materials not within agreed upon specifications provided written notification is received by Can Art within 30 days from the date of shipment.

Ray Hussain - Tensile Testing

Authorized:

ALUMINUM FLAT BAR 6061-T6511 1.250" x 4.50" X 144.0000"

PO/Rel 23744

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

Certificate of Mill Test Results

BL PEC-872637-008

14Apr14



SERVICE CENTER METALS

5850 Quality Way Prince George, VA 23875

CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

OUR ORDER NUMBER

ITEM

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the ThyssenKrupp Materials NA ThyssenKrupp Materials NA, Toronto Quantity Certified 1,762 lbs 22 pcs CUSTOMER PART NUMBER CUSTOMER PO MANIFEST NUMBER PEC-251872 MRB1771 202118 DIE NUMBER MQRB 1.250x4.500 ALLOY / TEMPER ESCRIPTION 6061-16511 MRB1771 SALESPERSON DATE OF SHIPMENT David Schroeder 9/17/2013 SPECIFICATION AMS-QQA-200/8 - 1997 ASTM-B221-13 StencilCont CERTIFICATION Items produced and certified as 6061-T6511 185966

SHIP TO BILL TO

1 (201318955)	Mechanical Properties Tests Lot No.
814/04	(16
9/17/13	lest Date
min max	Ultimate Tensile
52.20 52.20	Strength (KSI)
min max	Yield Strength
49.30 49.30	(KSI)
min max	<u>Percent</u>
16.70 16.70	Elongation

SCM extrusions are manufactured in the USA.

description, and that samples representative of the meterial met the composition limits and had the mechanical properties shown.

also meet the requirements of 6061-T6

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۱	Chemical Composition for Aluminum Alloy 6061
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۱	40
ı	_
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	7 344

Calvin J. Wiggins. Director of Quality & Technical Services

Print Date: 9/17/2013

THYSSENKRUPP MATERIALS NA

Certificate	of	Mill	Test	Results
Cumulan	OI.	TATET	T CDC	THEOLOGICA

BL PEC-872637-010

14Apr14 Pg 1/1

DART AEROSPACE ALUMINUM ROUND BAR 6061-T6511 1.00" DIA X 144.0000" PART NO.

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:



B ALUMINIUM BERHAD



ALUMINIUM EXTRUSION 证据实现中的特征不会通过接受,仍然是一种的一种的一种的一种的一种的一种的一种的一种的一种的一种的一种的一种的

TEST CERTIFICATE

CUSTOMER: THYSSENKRUPP MATERIALS NA	SECTION NO.: PE01650MF03660	DATE: Jan-06-2014
SALES ORDER NO: 1380083	WORK ORDER: 377267	ALLOY: 6061-T6511
PRESS NO.: 2000	EXTRUSION DATE: Dec-27-2013	CERTIFICATE NO.: MCERT1400198
CUSTOMER PO NO. : THYSSENKRUPP CA 4		

g25.40	DAS /
	14lodie
	Thickness = 25.40 mm
	925.40

HEMICAL COMPOSI	TION									
Composition	Si	Fe	Cu	Mn	Mg	Ст	<i>7.</i> n	Ti	Al	Analysis Ref
Min	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00		E3L0076A
Max	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	Remainder	ESECOTOR
Actual	0.660	0.130	0.200	0.100	0.910	0.100	0.010	0.010]	Dec-03-2013

ECHANICAL PROPER	TIES (Result shown is tested by LBALU		
Standard	Tensile Strength	Yleid Stress N/mm²	Elongation (%)
Standard	260	240	6
Result	297.27	285.19	16.36

We hereby certify that the maximal covered by this report has been verified or tested according to the seller standard sampling method or the requirements of any specifications or requirements described herein, and that sample representative of the material mer the composition limits and had the mechanical properties shown. Also, note that mercury is not a normal contaminant in aluminium alloys. Niether mercury nor any of its compounds are used in the manufacture of our extrusion. This certificate conforms to 3.1, EN 10204.

Lot 11, Jalan Perusahaan 1, Kawasan Perusahaan Beranang, 43700 Beranang, Selangor Darul Ehsan, Malaysia. Tel: 603-8723 8822 (15 Lines) Fax: 603-8723 3191 (General), 8723 7272 (Sales), 8727 1218 (Export) Enquiry@lbalum.com.my www.lbalum.com

^{**} This certificate of Analysis has been produced electronically and is valid without signature **

ALUMINUM FLAT BAR 6061-T6511 .375" x 1.00" X 144.0000"

PO/Rel 23744

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

Certificate of Mill Test Results BL PEC-872637-002



411 CHRISLEA ROAD, WOODBRIDGE, ONTARIO, CANADA L4L 8N4 TEL: (416)745-4444 FAX:(416)745-0925 1-800-668-7210 http://www.extrudex.com

THYSSENKRUPP MATERIALS, NA BILL TO THYSSENKRUPP MATERIALS, NA MILL TEST ASTM B221-12

Mechanical Properties

0

Alloy

Test Date

Ultimate Tensile Strength (KSI)

Yield Strength (KSI)

Percent Elongation

Hardness

Conductivity

.375"x1" FB

Cart Code: CUSTOMER BART NUMBER CUSTOMER PO PEC-250317 0.22 DIE NUMBER PART DESCRIPTION S 6061 2222 TEMPER T6511 SALESMAN DATE OF SHIPMENT

FORBES DODWELL 8/12/2013 CERTIFICATION 159957 — MILL TEST ASTM B221-12 MADE IN CANADA

EXTRUDEX ORDER NO.

MANIFEST NO.

Chemical Composition

A.11

6061

Aug/01/13

41.9

38.6

15.20

87.1,87.9,87.5

Cast Number 21359 6061

A.11

<u>Si</u> 0.57 <u>Fe</u> 0.215 <u>Cu</u> 0.20 Mn 0.071 0.82 0.053 Ni Zn TI
0.00 0.015 0.013 <u>Ga</u> 00 ℃ 0.00 0.00 0.00 BI 0.0 0.0 00 S 0.00 0.00 Remainder S

Other

specifications. We certify that the following extrusions have been quality inspected/tested and conforms to required dimensional and temper

David Natale

1 - CUSTOMER COPY

Quality Control Manager

MILL TEST ASTM B221-12

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511 .250" x .750" X 144.0000" PART NO.

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

	~	O B WOLL	700 4	D 14-
(Certificate	of Willi	1 est	Kesuits

BL PEC-872637-004

14Apr14 Pg 1/1

Signed by:

Material Test Report

Manifest: 267091

Ship To: ThyssenKrupp Materials NA

2821 Langstaff Road Concord, ON L4K 5C6 Ticket:

5329631

Our Order: 397380 - 5

Cust P.O.: 251597

Siglodib

Die: ES05513 Alloy Temper; 6061 T6511

Part: 05513-000-144 Description: (.250 x .750

Print Date: 9/17/13

Si

0.40 0.8

6061

Min

Max

<u>Fe</u>	<u>Cu</u>	Mn	<u>Mg</u>	<u>Cr</u>	<u>Zn</u>	<u>Ti</u>	OtherEach	OtherTotal
	0.15		0.8	0.04				
0.7	0.40	0.15	1.2	0.35	0.25	0.15	0.05	0.15

			tical Proper	ties	•
<u>Sample</u> <u>ID</u>	Cast # Lot #	<u>Test</u> <u>Date</u>	<u>Ultima</u> te <u>Tensile</u>	Yield 2% offset	Elongation 2" gage length
107832	(13081551B) A11	9/16/13	43.72	39.84	10.4

Applicable Specifications: ASTMB221-13

QQA200/8

Country of Origin: 85 Parkshore Drive, Brampton, Ontario CANADA L6T 5M1

Can Art Aluminum Extrusion Inc. certifies that materials shipped under this order have been inspected and tested in accordance with Aluminum Association and agreed upon customer specifications. Can Art assumes no liability for additional costs which may be incurred during the customer's manufacture and sale of its products, and is subject only to the replacement of any materials not within agreed upon specifications provided written notification is received by Can Art within 30 days from the date of shipment.

Ray Hussain - Tensile Testing

Authorized:

Evan Eng, Quality Assurance Mgr.

ALUMINUM FLAT BAR 6061-T6511 1.00" x 2.00" X 144.0000"

PO/Rel 23744

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

Certificate of Mill Test Results

BL PEC-872637-007

14Apr14 Pg 1/1



BILL TO

Cert Code:

DIE NUMBER တ

DATE OF SHIPMENT

EXTRUDEX ORDER NO.

MANIFEST NO.

MILL TEST ASTM B221-12

TEL: (416)745-4444 FAX:(416)745-0925 1-800-668-7210
411CHRISLEA ROAD, WOODBRIDGE, ONTARIO, CANADA L4L 8N4
http://www.avtrical

A.12	Chemical (A.12	Lot	Mechanica	1"x2" FB	SODESCRIPTION	THYSSENKE	SHIP TO	THYSSENKE
<u>Cast Number</u> 23211 6061	Chemical Composition			fechanical Properties			THYSSENKRUPP MATERIALS,NA		THYSSENKRUPP MATERIALS, NA
6061		6061	Alloy				S.NA		SNA
<u>Si</u> 0. 57								177	
<u>Fe</u> 0.201						CUSTO		THE CUSTOMER PO	_
0.203					7:	CUSTOMER PART NUMBER	PEC	WER PO	
		Fe	I .		7238-S	NUMBER	PEC-255295		
Mg 0.83		Feb/04/14	Test Date				Ö		0.83
Mn Mg <u>Cr</u> Ni 0.056 0.83 0.0510 0.00		4			/	PART	99	ALLOY	S
0.00 1		43.4	Ultimate Tensile Strength (KSI)			PART DESCRIPTION	6061		7
<u>Zn</u> 0.012		4	[ensile (KSI)		1	NOL	T6511	TEMPER	7238
0.01			Yiek		1"x2" FB	1	_	SALE	
<u>Ga</u> 0.00		39.6	Yield Strength (KSI)		FB		FORBES DODWE	SALESMAN	2
0.00			H⊒ H⊒				SDO		2/6/2014
0.00		12.50	<u>Percent</u> Elongation				DWEL		4
<u>Zr</u>			OD I			CE	F		
0.00		90.5,	li.		,	CERTIFICATION			165427 —
0.00		90.5, 90.7, 90.0	Hardness		AILL T	MOL	IM		27 _
0.00 0.00		90.0	IO		EST A		ADE I	7	, N
0.00 Sr					STME		NCA		
0.00 R			Conc		MILL TEST ASTM B221-13		MADE IN CANADA		
<u>Al</u> emaind			Conductivity		~		۵	6	<u>ب</u>
<u>Co</u> <u>Al</u> <u>Other</u> 0.00 Remainder 0.00			K					10	302218

specifications. We certify that the following extrusions have been quality inspected/tested and conforms to required dimensional and temper

Quality Control Manager David Natale

1 - CUSTOMER COPY

MILL TEST ASTM B221-12

ALUMINUM SQUARE BAR 6061-T6511 2.00" X 144.0000"

PO/Rel 23744

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

Certificate of Mill Test Results

BL PEC-872637-009

14Apr14



THYSSENKRUPP MATERIALS, NA

3

CUSTOMER PO

1.00

3132

DIE NUMBER ഗ

ALLOY

SALESMAN

pec-256091

3-2000

CUSTOMER PART NUMBER

PART DESCRIPTION 6061

T6511 TEMPER 1773 CERT CODE:

THYSSENKRUPP MATERIALS, NA

2"sq.bar

BILL TO

WILL TEST ASTM B221

14/04/16

411 CHRISLEA ROAD, WOODBRIDGE, ONTARIO, CANADA L4L 8N4 TEL: (416)745-4444 FAX:(416)745-0925 1-800-668-7210 http://www.extrudex.com

DATE OF SHIPMENT EXTRUDEX ORDER NO. MANIFEST NO.

Mar/03/2014 FORBES DODWELL CERTIFICATION 166378 — MADÉ IN CANADA 303427

MILL TEST ASTM B221-13

A.11 lot ot Mechanical Properties 6061 Alloy .. Feb/27/2014 Test Date Ultimate Tensile Strength (KSI) 44.00 Yield Strength 39,40 (KSI) Elongation Percent 14.60 89.9, 89.5, 89.1 Hardness Conductivity

Chemical Composition 23650 Cast Number 6061 0.58 0.224 0.213 0.052 e 12 돌 0.84 Mg 0.049 R o 🗷 0.007 Zo 0.008 \blacksquare o ₽ 0 K 0 100 0 17 B ध ° R 0 K B Remainder 2

A.11

We certify that the following extrusions have been quality inspected/tested and conforms to required dimensional and temper specifications.

Quality Control Manager David Natale

1 - CUSTOMER COPY

Doc No. 179502 Indexed 5Mar14 by slssup1

MILL TEST ASTM B221

ALUMINUM FLAT BAR 6061-T6511 .750" X 1.50" X 144.0000"

PO/Rel 23744

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

Certificate of Mill Test Results

BL PEC-872637-005



TEL: (416)745-4444 FAX:(416)745-0925 1-800-668-7210 411 CHRISLEA ROAD, WOODBRIDGE, ONTARIO, CANADA L4L 8N4 http://www.extrudex.com

MILL TEST ASTM B221-12

BILL TO THYSSENKRUPP MATERIALS, NA THYSSENKRUPP MATERIALS, NA √50"x1.5" FB TOPS CUSTOMER PO Cert Code: 1-750-1500 PEC-255063 0.53 PART DESCRIPTION ALLOY DIE NUMBER 4969 T6511 DATE OF SHIPMENT FORBES DODWELL 2/3/2014 CERTIFICATION EXTRUBEX ORDERNO. 165215 — MILL TEST ASTM B221-13 MADE IN CANADA MANIFEST NO

Alloy

Mechanical Properties

Chemical Composition

A 11

A.11

Cast Number 28W041 6061

0.61 19.0

<u>Fe</u>

0.19

0.03

Mg 0.88

0.00 CP

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0.0<u>1</u>

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<u>Ga</u>

% ≥

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0.00

0.00 Sr

S

<u>></u>

Other

0.00 Remainder 0.03

6061

Test Date Ultimate Tensile Strength (KSI)

50.3

Jan/30/14

45.7

15.70

91.9, 92.3, 91.6

Yield Strength

Percent Elongation

Hardness

Conductivity

specifications. We certify that the following extrusions have been quality inspected/tested and conforms to required dimensional and temper

Quality Control Manager David Natale

1 - CUSTOMER COPY

Doc No. 177277 Indexed 4Feb14 by slssup1

MILL TEST ASTM B221-12

MATERIAL: M 606/T	x5.00	PC	O / BATCH NO.:	PO 23744/	Massl		
DATE: Appil	164,	2014				,	
MATERIAL CERT REC'D: 12 QUANTITY RECEIVED: 12 QUANTITY INSPECTED: 12	N , E	Pinnui ,8	THICKNE SHEET SI	SS RECEIVED: IZE ORDERED:	2.00 x5.0	100	
QUANTITY REJECTED:		H	CANCELA PRIMA	SHEET SI	ZE RECEIVED:	AIG SIA SHOBASI SIHT HTGIW	8 -5:
RT TO LINK TO MATERIAL CERTS	093:	ANG B	COHRODED, etc.) ON ITS RECEIV MET EN WYTH	Le DAMAGED MEER (HEAT & PROTITOURE	N OF MATERIAL PLIER AND PLIER FINDS A MICHIGAN AND AND AND AND AND AND AND AND AND A	CHOYOU YETS EARLY DIAL SUP ERROR MATERIAL	/ -0 / -4 <u>/ -4</u>
DESCRIPTION	(Ch	CR leck (N)	ELE HARDNESS	RIAL FOR SAMI	COMMENTS	AT@ONEVOMEN	
SURFACE DAMAGE	Y	(A)			2		
CORRECT FINISH	8	N					
CORROSION	Y	(1)					
CORRECT GRAIN DIRECTION	8	N		AS MITTO			230 Test
CORRECT MATERIAL	8	N					
CORRECT THICKNESS	(8)	N		DIAN.	MARCHUR PROPER	TRACOLYBEE	1 - 1
PHOTO REQUIRED	Y	(N)	LINE WATERWILL	NADLE TO ENG.	IS WE TERRAL IN SE	TORRESO A DIME:	2 -8
CORRECT MATERIAL	8	N	ASTM		KAT DROKESIAN	BUSATIONERABLE	1 -8
CORRECT REF # TO LINK CERT	8	N	166014		MERRED LEISEM	TAN DAT YUSE	2 - B
CORRECT MATERIAL IDENTFICATION	8	N	NAME AND ADDRESS OF THE OWNER, TH	B 2:00 + 5	.10	TABLETTANDS	
CORRECT M# ON THE MATERIAL	8	N	W15881	06.	e trate belevo	MAKE DIRECTEMPS	4
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	0	8716	NG REQUENE	WASTO TER OFAW	NSPECT ALL DIM	1 -0
DOES THIS REQUIRE AN EXTRUSION REPORT	Υ	(N					
CUT SAMPLE PIECE	E OF	RECO	TERIAL AND FORD RESULTS	PREFORM A S BELOW	HARDNESS (CHECK.	MITER
TYPE OF MATERIAL SIZE OF TEST SAMPLE	MASS	J TRA BAR	HRC	HRB	DUR A	DUR D	7 - 1 2 - 1 3 - 1
HARDNESS / DUROMETER REA	DIN	G [STATE OF THE STATE	and the same of the same	ACT - TO A CO.	2 (2) (2) (2) (2) (3) (4) (4) (4) (4) (4) (4) (4) (4) (4) (4	
SCINE :	roa	esters	located in the Q	uality Office			
QC 18 INSPECTION				E	NGINEERING	SIGNOFF (if r	equired)
DAS		7.0		SIGNED	OFF BY:		
INSPECTED BY: 16				CICIALD	J. 1 D		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

DATE:

MATERIAL: M606176 B 0.375 ~1.00	PO / BATCH NO .: 10 23744 MIZ8866
<u> </u>	DATE: 4821 164,7014
THICKNESS ORDERED: 6.375 x 1:00	MATERIAL CERT REC'D: مع المعادلة المعا
THICKNESS RECEIVED: 0.372 + 6.999	QUANTITY RECEIVED: 24
SHEET SIZE ORDERED:	QUANTITY INSPECTED: 241
HTOMES & SHEET SIZE RECEIVED: 100 1 100 100 100 100 100 100 100 100	QUANTITY REJECTED:
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COMMENTS	DESCRIPTION (Ch
	SURFACE DAMAGE Y
	CORRECT FINISH &
	CORROSION Y CORRECT GRAIN DIRECTION
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	DOES THIS REQUIRE AN EXTRUSION REPORT Y
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1 - S	TYPE OF MATERIAL
The second secon	SIZE OF TEST SAMPLE HARDNESS / DUROMETER READIN
rs located in the Quality Office	10/1/DIVEOUS BOTTOME FETCHER SHO
COTSIDE DAMETER HIGHE STACKEST BOTH ENDS INSIDE DIAMETER HIGHESTACKEST BOTH ENDS	
ENGINEERING SIGNOFF (if required)	QC 18 INSPECTION
SIGNED OFF BY:	INSPECTED BY: 16
IF ANY QUESTIC: STAD BASE SEE OF CORROBATOR	DATE: 9-89 14/04/16
onding material cert and remit to be scanned and received in	Attach this inspection sheet with the corre
MRIF Material Receipt Inspection Form revB	H:\FORMS\Quality Assurance\approved C

MATERIAL: 600(T		0,30	00 x 12:00	PC) / BATCH NO.:	10 23744/	M/R8866
MATERIAL CERT REC'D:	es			THICKNE	SS ORDERED:	0000 + 10	2.00
THE RESERVE SERVE SERVERS AND THE PROPERTY OF	21	H , E	Missi M.	THICKNES	SS RECEIVED:	0.517 + 1	2.00
	121			SHEET SI	ZE ORDERED:		
	10				ZE RECEIVED:		u C
QUANTITY REJECTED:			3120 STOCK	SHEET SI	ZE RECEIVED.	ANG LEA LANGERY	18
RT TO LINK TO MATERIAL CERTS	ioses vae	e Appara	CORRODED, et ON ITS RECEN DARK DO WATE	LIS DAMAGED, UMBER (HEAT S SERCT TO THE	N OF MATERIAL PLEIR HAS A NI CERTA ARE C	ERIFY CONDITION EMITY THAT SUP EDIFY MY TERIAL	3- V 4- V V -2- V
DESCRIPTION	(Ch	CR eck (N)	TE HARDNESS	C	OMMENTS	EMÖVE / CUT A	A -8
SURFACE DAMAGE	Υ	(1)					
CORRECT FINISH	(1)	N					
CORROSION	Y	N				TOTAL COLUMN AS AND THE SERVED	
CORRECT GRAIN DIRECTION	(Y)	N		na omilo		4 834 (1) (3)	
CORRECT MATERIAL	10	N					
CORRECT THICKNESS	(A)	N		DMM	MARIE PER DRAM	TRACOT YEE	V - F
PHOTO REQUIRED	Y	0	MATERIAN INC	0 (2	A MI TAKE STAR	TOBSCH HOMA	2 - 2
CORRECT MATERIAL	(8)	N		1-A 200/8	ST SPRESSALL	AUGATADA OMB	2 -6
CORRECT REF # TO LINK CERT	(2)	N	216568	12.	A STARO LAISE	TAN TANT YEAR	en eren a
CORRECT MATERIAL IDENTFICATION		N		0.50 + 12	:0'	JANKS AND N	
CORRECT M# ON THE MATERIAL	(A)	N	M1288	66	TRATEGRAYO	PRACE THAT FOR	4
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	(N)	ети:	ANG REQUIRME	SAS PER DRAV	WRESTA (SHEET)	11 -10
DOES THIS REQUIRE AN EXTRUSION REPORT	Υ	(N ₂					
CUT SAMPLE PIEC			TERIAL AND F ORD RESULT		HARDNESS (CHECK.	
Andre			HRC	HRB	DUR A	DUR D	4 .3
TYPE OF MATERIAL		2 1 2 1 7 1 10 1 1 2 1 2 1	U DELL'ARTO DI PIO	property and property and the	Commission of the Commission o		9
SIZE OF TEST SAMPLE		M. M. C.			en certainen eta 12		
HARDNESS / DUROMETER REA	ADIN	G	endournement of the con-	and the second second	Salara area a Salara		

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)
INSPECTED BY:	DAS 16	SIGNED OFF BY:
DATE:	14/04/16	IF ANY OUESTREATH STAG EASE SEE OC CORRI
DATE.	1110	D/TE.

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL: MGOGIT				PC) / BATCH NO.:	Po 23744/	M 1280	
MATERIAL CERT REC'D: QUANTITY RECEIVED: QUANTITY INSPECTED: QUANTITY REJECTED:	14 , E.	AR, TUBIN SED STOOK KNESS & LENGT	THICKNE SHEET SI					
RT TO LINK TO MATERIAL CERTS	OPER SWE	ANG F	ON ITS RECEN	TABH) 938ML	PPLIER HAS A NI CERTIS MEE OF	ERIFY THAT SUR PERICY MAYELLA	/ -A	
DESCRIPTION NCR (Check Y/N)			COMMENTS					
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CORRECT FINISH	(8)	N						
CORROSION		(N						
CORRECT GRAIN DIRECTION	00	N	BEAUTIN	KE DIKITO	当代表别 海口	HEMOTOL	19 123	
CORRECT MATERIAL	Α,	N						
CORRECT THICKNESS	V	N		Distri	MASIO COLOGICA	TRACTOT VEIGH	1 -1	
PHOTO REQUIRED	Υ	4	LOSSIERT AND FORLES	eua cit a ididi.	A MI MARKTANT	TOTALISM TERRAND	1.0	
CORRECT MATERIAL	Ø	N	QCQ AZQ	8	ar ecomorana	HATROS DINRI	1 -8	
CORRECT REF # TO LINK CERT	Ø	N	130815	SIB	Norman Leiser	ANTAHT YHRE	Z also	
CORRECT MATERIAL IDENTFICATION	8	N	606176 0.	25 4075	891 251249	JANHATAM W	THA	
CORRECT M# ON THE MATERIAL	8	N	M 128	366.	TOATE PROYO	PRIME TRACE EMER	4 -8.	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Υ	CR	атиз	MAG REQUIRM	IS AS PER DRAW	NSPECT ALL DIM	6- 1	
DOES THIS REQUIRE AN EXTRUSION REPORT	Υ	(A)						
						NIEOK		
CUT SAMPLE PIECE	= OF	MAT	ERIAL AND P	KEFORM A	HARDNESS C	HEUN.	MIRA	
	. -	KEUC	ORD RESULTS	HRB	DUR A	DUR D		
TYPE OF MATERIAL		JTRA	TIRC	TIND	DOILA	5010		
SIZE OF TEST SAMPLE		RAB	A CONTRACT OF STREET	Control of the contro	() and () and () and ()	11.1 (2.12.2) 1.22.23 (2.22.2)		
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HANDINGO / DONOMETEN NEA			located in the Q	uality Office	A STATE OF THE STA	The state of the s		
		2.3.0	G G P L S T S C C	A CHARLEST SH				
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QC 18 INSPECTION				E E	NGINEERING	SIGNOFF (if r	equired)	
DAS				OLONIES	OFF DV			
INSPECTED BY: 16				SIGNED	OFF BY:			

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

14/04/16

DATE: 9-89

	S ORDERED: <u>0-750×150</u>		64,701		DATE: Mbco	MATERIAL CER	
5 169	S RECEIVED: 0.748 + 1.506		1 8/94	2)	THE RESERVE OF THE PARTY OF THE		
				21		QUANTITY RE	
	E ORDERED:			12	SPECTED:	QUANTITY INS	
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	MMENTS	COMM	eck	NCR (Chec Y/N)	RIPTION		
-			<u>(SD)</u>			01105405	
			N		E DAMAGE		_
			(A)		CT FINISH ROSION		
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		gar at the same and the same at the same a	N		MATERIAL		
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	3- USBECPORTABLE HADDINGS	n B221	NA	OV N	MATERIAL	CORRECT	
	4 VERNEY THAT MATERIAL CERTS	125-5			# TO LINK CERT	CORRECT REF #	
TION LY N C	CORRECT MATERIAL IDEN I FIČATI	1:47 , 312 . 1.TA (CO	NI I	M /X N	IAI IDENTEICATION	BPECT MATERIA	T6 6.750 x C
AL Ø N M	CORRECT M# ON THE MATERIA						28866
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TYPE OF MATER			DUR	RA	ELOW	D RESULTS BE	L
TYPE OF MATER			DUR	RA	ELOW	D RESULTS BE	L PLE
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TYPE OF MATER			DUR	RA	ELOW HRB DUR	D RESULTS BE	L PLE READING
TYPE OF MATER SIZE OF TEST SA NESS / DUROMETI	HARDN	if required)			ELOW HRB DUR	D RESULTS BE	L PLE READING
TYPE OF MATER SIZE OF TEST SA NESS / DUROMETI	HARDN	if required)			ELOW HRB DUR	D RESULTS BE	L PLE READING
TYPE OF MATER SIZE OF TEST SA NESS / DUROMETI	HARDN QC 18 INS	(if required)		RING S	ELOW HRB DUR ty Office ENGINEE	D RESULTS BE	L PLE READING
TYPE OF MATER SIZE OF TEST SA NESS / DUROMETI	HARDN QC 18 INS	(if required)		RING S	ELOW HRB DUR	D RESULTS BE	L PLE READING

approved QA\MRIF Material Receipt Inspection Form revB

H:\FORMS\Quality Assurance\a

DATE: April	10	, , .	<u> </u>				
MATERIAL CERT REC'D:	,			THICKNE	SS ORDERED:	0.125 4 0-	750
QUANTITY RECEIVED: 60)			THICKNE	SS RECEIVED:	0-124 + 0-7	47
	01			SHEET SI	IZE ORDERED:		
	0				ZE RECEIVED:		
QUANTITY REJECTED:		1.5	ASIANA GOA	SHEET OF	ZE NEGEIVED.	DIFIT HTOW I	
RT TO LINK TO MATERIAL CERTS	018	a omi	CORRODED etc.	LE DAMAGED. MEER (NEAT#	N OF MATERIAL PLIER HAS A NU CERTE ARE CO	ZERIFY CONDING ZERIFY THAT SUB- ZERIFY MATERIAL	/ -8 / -3 <u>/ -</u> 2
	N	CR	LE HARDNESS				
DESCRIPTION		eck N)		C	COMMENTS		
SURFACE DAMAGE	Υ	(0)					
CORRECT FINISH	8	N					
CORROSION	Υ	(D)				Mark Company of the Second Second	S. 6007 NOW 2015
CORRECT GRAIN DIRECTION	8	N		ne drift		R SHOUL	
CORRECT MATERIAL	8	N					
CORRECT THICKNESS	O	N		CHA	स्थलत तमा ।व्हास	TRACEST YESTER	
PHOTO REQUIRED	Y	4	LIAIGHTAM BUI	IESTE ON FISH	MATERIAL IN PL	TOGGSAN RIGHAN	2.5
CORRECT MATERIAL	08	N	00 A 20	0/8	est ecautions	TIRLA TSKOR OWAL	-8
CORRECT REF # TO LINK CERT	8	N	13/2/00		M PERSON INIGH	TARE TARE YERSEL	<u> </u>
ORRECT MATERIAL IDENTFICATION		N	16061 76		121:0	ISBN AND SE	13 FJA
CORRECT M# ON THE MATERIAL	Ø	N	M12876	6	PTRAIN PREVI	PART FART EVAN	
DOES THIS MATERIAL REQUIRE			27%				
ENGINEERING SIGN OFF	Y	1					
DOES THIS REQUIRE AN							
EXTRUSION REPORT	Υ	A					
CUT SAMPLE PIEC	= OF	MA	TERIAL AND F	PREFORM A	HARDNESS C	CHECK.	12177
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DAS				CICNED	OFF BY:		
INSPECTED BY: 16				SIGNED	OFF DI.		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

14/04/16

INSPECTED BY:

DATE:

MATERIAL: <u>6ας π's</u> DATE: <u>Άρκι</u>				PO	O / BATCH NO.:	<u>P073744/</u>	MIZ8FE		
MATERIAL CERT REC'D:	,			THICKNE	SS ORDERED:	1.00x Z.	60		
QUANTITY RECEIVED:		29.5	R, TUSHA	THICKNE	SS RECEIVED:	1.007 + 2.0	004		
QUANTITY INSPECTED:				SHEETS	IZE ORDERED:				
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QUANTITY REJECTED:			ED STOOK	SHEET SI	ZE RECEIVED.	MILL TO THE COURT OF THE COURT			
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	N	CR			PIECE OF MATE		4 -6		
DESCRIPTION		eck		COMMENTS					
SURFACE DAMAGE Y N									
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CORROSION	Y	Ø							
CORRECT GRAIN DIRECTION	Ø	N	N TIME TO	TO DATE	E 4.8361 9LD	T BHONTON	171757		
CORRECT MATERIAL	8	N							
CORRECT THICKNESS	80	N		OPENAGO OD IGORA TRABOTA A LA COMPANSA DE LA COMPAN					
PHOTO REQUIRED	Y	(0)	2- SAMPLE PICIPECT MATERIAL BURLING CONTROL MATERIAL						
CORRECT MATERIAL	8	N	ASTM	3221	BT REPMORAL	RIBETTE (MENUTE)	1 -0		
CORRECT REF # TO LINK CERT	8	N	16 5427	-2	ERIAL CERTS IN	AAA TAGET YOUR S	1 -50		
CORRECT MATERIAL IDENTFICATION	Ø	N	606176	1.00+ 7.	00	JAIRTTSS S	atta		
CORRECT M# ON THE MATERIAL	¥	N	M1288	66.	a nakto adayo	IMBET TOUGH TUAL	4 4		
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Υ	(Ñ)	сти	ING REQUIRME	S AS PIER DRAW	NEPECTALLERM	1 -8		
DOES THIS REQUIRE AN EXTRUSION REPORT	Υ	(A)							
CUT SAMPLE PIECE	- 05	· NAA T	EDIAL AND I	DEEODM A	HARDNESS (CHECK			
CUT SAMPLE PIECE			ORD RESULT		THAT DIVLOG C	TILOIK.	17115		
		1	HRC	HRB	DUR A	DUR D			
TYPE OF MATERIAL		TER	DENT POTETULE	MAILACHA BHT	IUTAM STREO	ADDITION TO THE	4 6		
SIZE OF TEST SAMPLE		HAC	1973				0 6		
HARDNESS / DUROMETER REA	DIN	G i				and the state of t			
			located in the Q	uality Office		ua anizario il			
			Section 1991						
QC 18 INSPECTION				E	NGINEERING	SIGNOFF (if r	equired)		
DAS									
INSPECTED BY: 16				SIGNED	OFF BY:				

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

DATE:

14/04/16

DATE:

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Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL: M60617 DATE: APR	701 Y	P	O / BATCH NO.:	lo 23744/	M128266		
MATERIAL CERT REC'D: 40 QUANTITY RECEIVED: 60 QUANTITY INSPECTED: 60 QUANTITY REJECTED:		R, TUBINU	THICKNE SHEET S	ESS ORDERED: ESS RECEIVED: IZE ORDERED: IZE RECEIVED:	11001	UM FISSY!	
RT TO LINK TO MATERIAL CERTS	0939	H MUG F MUTTH	KVESS & LENGT CORRODED, etc) ON ITS RECEN CORT BY DESTEE	SK, WALL THIC LA DAMAGED MBER (HEAT & PECT TO THE	NAESS, DIAMEN N OF MATERIAL PLIER HAS A NU OFFITS ARE OF	WENTH, THIC PRIFY CONDITIO FRIFY THAT SUP PRIFY MATERIAL	17 -6 17 -5 17 -3 187 -43
DESCRIPTION NCR (Check Y/N)			COMMENTS				
SURFACE DAMAGE	Y	1					
CORRECT FINISH	(V)	N					
CORROSION	Υ	(N					
CORRECT GRAIN DIRECTION	OY	N	8 98 (TO)	Ma awar	1990/4/50	3 840110	UFFRE
CORRECT MATERIAL	OY	N					
CORRECT THICKNESS	(Y)	N		SWE	AMOUNT CRUISIONS	TRAFFOT VALET	
PHOTO REQUIRED	Υ	ON	IARCPOPULAR DESIGNATION	има от а или	AR IN TARRETTARE	TOPICAL PLANTED	2 -5
CORRECT MATERIAL	(X)	N	ASTM E		POT SOMETHING TO	THE RESTART	21 -8
CORRECT REF # TO LINK CERT	Ø	N	3772	NAME AND ADDRESS OF THE OWNER, WHEN PERSON NAMED IN	MATERIA MIGR	CAME TART YES	V 3
CORRECT MATERIAL IDENTFICATION		N	6061761		Wild BESSAFI	JANTSTAL O	State through the con-
CORRECT M# ON THE MATERIAL	Y	N	M12886	6.	2 19472 21340	ISMELTRACE TRACE	in of
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Υ	(N)	NTS	NO RECUIRNE	S AS PER DRAW	BREET ALL DIM	di -8
DOES THIS REQUIRE AN EXTRUSION REPORT	Υ	(N)					
CUT SAMPLE PIECE			TERIAL AND F ORD RESULT		1 20 1 10 10 11 1 1 1 1 1	16 1990 33 2 NATH & 2 177	UATE
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING			HRC	HRB	DUR A	DUR D	7 - 1 1 - 2 1 - 8
	te	esters	located in the Q	uality Office		VICE TRANSPORT OF	
OC 18 INSPECTION	108	TSEA	ENDS EN HIGHOSTALON	OWEST BOTH OVER 12' SPAN SE MICROMETI	NGINEERING	SIGNOFF (if	required)

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SIGNED OFF BY: _

DAS

9-89

14/04/16

INSPECTED BY:

DATE:



PURCHASE ORDER

Purchase Order ID PO23744

Purchase Order Date 4/10/2014 PO Print Date 4/10/2014

Page Number 1 of 6

Order From:

VC-COP001

THYSSENKRUPP MATERIALS CA LTD O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A" TORONTO, ON M5W 5V8 CA

DART AEROSPACE LTD Ship To:

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Contact Name

Ship To Contact

Ship To Phone

Vendor Phone

905 669 9444

Buyer

Chantal Lavoie

Customer POID Customer Tax #

10127-2607

Terms Currency Net 30 CAD

VENDOR'S TRUCK

FOB

FCA - (Free Carrier)

Ship Via: Ship Acct:

S	Ship Acct:	M128866			
Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ CD Taxable Promise Date	Req Qty/ Unit of Measure	PO Unit Price Extended Price
	M303B0.750X1.500	303 BAR .750" X 1.500"	4/22/2014 Yes 4/22/2014	12.00 f	\$18.95 \$227.40

MATERIAL: AISI 303 SS BAR AS PER ASTM A582 NOTE: AISI 304/316 NOT ACCEPTABLE

Line Total:

\$227.40

M6061T6B2.000X05.000

6061T6 Bar 2.00 x 5.000

4/17/2014

\$23.50

\$282.00

Yes 4/17/2014

MATERIAL: 6061-T6/T651/T6510/T6511/62 ALUMINUM BAR

 $AS\ PER\ QQ-A-225/8\ OR\ AMS-QQ-A-225/8\ OR\ AMS\ 4117/4128/4115/4116$

OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221

NOTE: CUT BAR IN HALF

Line Total:

\$282.00

PO Instructions: QUOTATION:

NO: PEC ST-670696 NO: PEC ST-670569

Note:

4/10/2014



PURCHASE ORDER

Purchase Order ID PO23744

Purchase Order Date 4/10/2014 PO Print Date 4/10/2014

Page Number 2 of 6

Order From:

VC-COP001

THYSSENKRUPP MATERIALS CA LTD O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A" TORONTO, ON M5W 5V8 CA

DART AEROSPACE LTD Ship To:

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Contact Name

Vendor Phone

905 669 9444

Buyer

Chantal Lavoie

Ship To Contact

Customer POID Customer Tax #

10127-2607

Ship To Phone

Ship Via:

Ship Acct:

VENDOR'S TRUCK

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

3 M6061T6B0.375X01.000 6061T6 BAR .375 x 1.00

4/17/2014

24.00

\$1.25

\$30.00

Yes

4/17/2014

MATERIAL: 6061-T6/T651/T6510/T6511/62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116

OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221

Line Total:

\$30.00

M6061T6B0.500X12.000

6061-T6 Bar .500 x 12.00

4/17/2014

\$14.15

\$169.80

4/17/2014

MATERIAL: 6061-T6/T651/T6510/T6511/62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221

Line Total:

\$169.80

\$30.00

M6061T6B0.750X00.250

6061-T6 Bar .750 x .250

4/17/2014

\$2.50

Yes

4/17/2014

MATERIAL: 6061-T6/T651/T6510/T6511/62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221

PO Instructions: QUOTATION:

NO: PEC ST-670696 NO: PEC ST-670569

Note:



PURCHASE ORDER

Purchase Order ID PO23744

Purchase Order Date 4/10/2014 PO Print Date 4/10/2014

Page Number 3 of 6

Order From:

VC-COP001

THYSSENKRUPP MATERIALS CA LTD O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A" TORONTO, ON M5W 5V8 CA

DART AEROSPACE LTD Ship To:

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Contact Name

Vendor Phone

Ship To Contact

Ship To Phone

905 669 9444

VENDOR'S TRUCK

Buyer

Chantal Lavoie

Customer POID Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

Ship Via: **Ship Acct:**

Line Total:

\$30.00

1128866

M6061T6B0.750X01.500

6061-T6 Bar .750 X 1.50

4/17/2014

\$32.00

Yes

4/17/2014

MATERIAL: 6061-T6/T651/T6510/T6511/62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221

Line Total:

\$32.00

M6061T6B00750X00.125

6061-T6 Bar .750 x .125

4/17/2014

Yes

4/17/2014

\$0.30

\$18.00

MATERIAL: 6061-T6/T651/T6510/T6511/62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221

Line Total:

\$18.00

M6061T6B1.000X02.000

6061-T6 Bar 1.00 x 2.00

4/22/2014

24.00

\$4.70 -

\$112.80

Yes

4/22/2014

MATERIAL: 6061-T6/T651/T6510/T6511/62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116

OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221

PO Instructions: QUOTATION:

NO: PEC ST-670696 NO: PEC ST-670569

Note:

4/10/2014



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Tel: 613 632 9577

Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO23744

Purchase Order Date 4/10/2014 **PO Print Date** 4/10/2014

Page Number 4 of 6

Order From:

VC-COP001

THYSSENKRUPP MATERIALS CA LTD O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A" TORONTO, ON M5W 5V8 CA

Ship To:

DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Contact Name

Vendor Phone

Ship To Contact

Ship To Phone

Buyer

Chantal Lavoie

905 669 9444

MATERIAL: 6061-T6/T651/T6510/T6511/62 ALUMINUM BAR

MATERIAL: 6061-T6/T651/T6510/T6511/62 ALUMINUM BAR

AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116

AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116

Customer POID Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

VENDOR'S TRUCK

FOB

FCA - (Free Carrier)

Ship Via: Ship Acct:

Line Total:

\$112.80

M6061T6B1.250X04.500

6061-T6 Bar 1.25 X 4.50

4/17/2014

12.00

\$158.00

OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221

Yes 4/17/2014

Line Total:

\$158.00

M6061T6B2.000X02.000

6061-T6 Bar 2.00 x 2.00

4/17/2014

12.00

\$112.00

OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221

Yes 4/17/2014

Line Total:

\$112.00

PO Instructions: QUOTATION:

NO: PEC ST-670696 NO: PEC ST-670569

Note:



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Tel: 613 632 9577

Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO23744

Purchase Order Date 4/10/2014 PO Print Date 4/10/2014

Page Number 5 of 6

Order From:

VC-COP001

THYSSENKRUPP MATERIALS CA LTD O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A" TORONTO, ON M5W 5V8 CA

DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Ship To:

Contact Name

Vendor Phone

Ship To Contact

Ship To Phone

Buyer

Chantal Lavoie

905 669 9444

Customer POID Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

Ship Via:

VENDOR'S TRUCK

FOB

FCA – (Free Carrier)

Ship Acct:

11 M6061T6B2.000X02.250

6061-T6 Bar 2.00 x 2.25

4/17/2014

12.00

\$12.92

\$155.00

Yes

4/17/2014

MATERIAL: 6061-T6/T651/T6510/T6511/62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221

Line Total:

\$155.00

M6061T6R1.000

ROUND BAR 1.00"

4/17/2014

Yes 4/17/2014 60.00

\$110.00

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221

Line Total:

\$110.00

PO Instructions: QUOTATION:

NO: PEC ST-670696 NO: PEC ST-670569

Note:



PURCHASE ORDER

Purchase Order ID PO23744

Purchase Order Date 4/10/2014 PO Print Date 4/10/2014

Page Number 6 of 6

Order From:

VC-COP001

THYSSENKRUPP MATERIALS CA LTD O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A" TORONTO, ON M5W 5V8 CA

DART AEROSPACE LTD Ship To:

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Contact Name

Vendor Phone

Ship To Contact

Ship To Phone

905 669 9444

Chantal Lavoie Buyer

VENDOR'S TRUCK

Customer POID Customer Tax #

10127-2607

Terms

Net 30 CAD

Currency

FOB

FCA - (Free Carrier)

Ship Via: **Ship Acct:**

1.00

\$0.00

71401-45

13

PROCUREMENT QUALITY CLAUSES 4/22/2014

4/22/2014

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality document

Line Total:

\$0.00

\$0.00

PO Total:

\$1,437.00

PO Instructions: QUOTATION:

NO: PEC ST-670696

NO: PEC ST-670569

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100

requirements. To learn in detail, please visit www.dartaerospace.com for further explaination.

Change Nbr:

2

Change Date:

4/10/2014